

Date: Monday, 25/08/2008 9:56:00 AM
 User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : LUG
 Job Number : 41610
 Estimate Number : 10008
 P.O. Number :
 This Issue : 25/08/2008 S.O. No. :
 Prsht Rev. : NC Part Number : D2591
 First Issue : / / Type : MACHINED PARTS Drawing Number : D2591 REV D
 Previous Run : 39864 Project Number : N/A
 Drawing Revision : D
 Material :
 Due Date : 10/09/2008 Qty: 40 Um: Each
 Written By :
 Checked & Approved By : JLD 08/8/25
 Comment : Est Rev: I Removed from 9 Digit 05-10-25 JLM
 Est Rev: J Now Sub-Contracted 08-06-13 JLM Verified
 By: EC

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M1010B0500X03000 1010-1025 BAR.500"x3.00"



Comment: Qty.: 0.2340 f(s)/Unit Total : 9.3600 f(s)
 ASTM A36 Steel bar 3.00" X .500" thick
 Batch: M108336

(40)

J.L 08/08/25

2.0 BAND SAW BAND SAW



Comment: BAND SAW
 Cut blanks: 2.500" long

(40)

J.L 08/08/25

3.0 PG PURCHASING



Comment: Issue P/O: 7025
 Make as per Dwg D2591
 Possible Supplier: Metec

C208/08/26

(40)

4.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 Receive & Inspect For Transit Damage

208/8/5

(40)

5.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

S 08/09/09 counter (40)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



40x

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *Car*

8/9/9

SL

7.0

QC21

FINAL INSPECTION/W/O RELEASE



08/09/10

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-09-09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

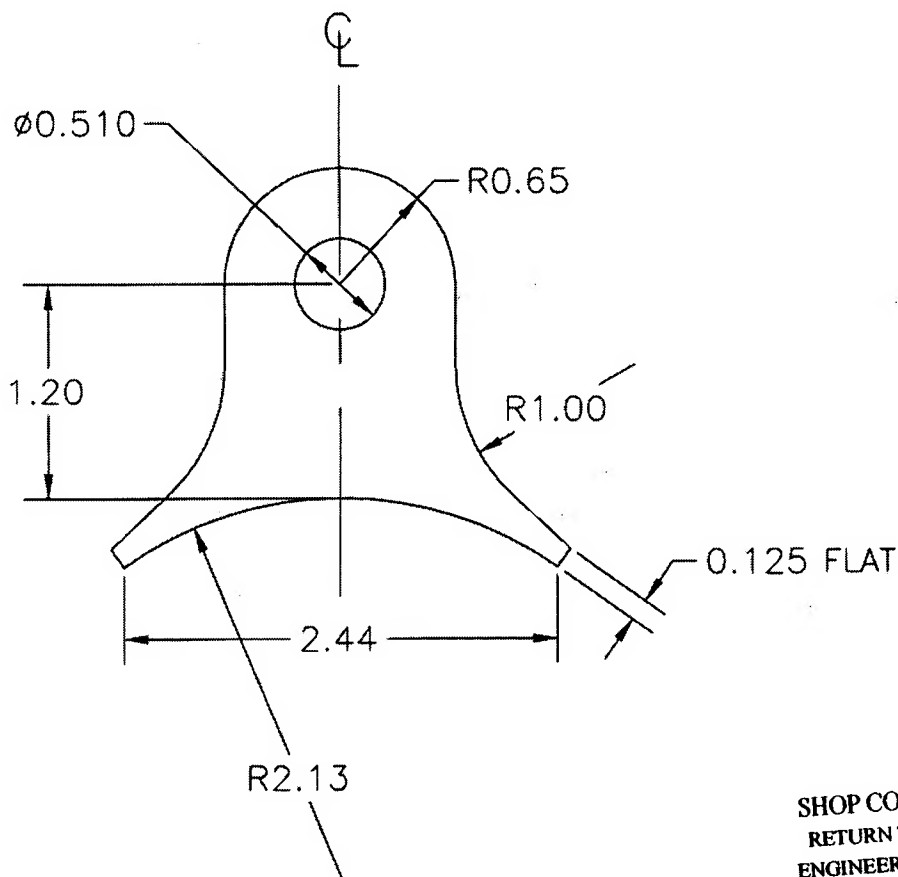
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN <i>MEY</i>	DRAWN BY <i>MEY</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>KE</i>	APPROVED <i>BW</i>	DRAWING NO. D2591	REV. D SHEET 1 OF 1
DATE 98.01.21		TITLE GHW LUG	SCALE 1:1
A	96:09:16	NEW ISSUE	
B	97:06:17	RE-DESIGN TO FLAT BOTTOM	
C	97.12.12	RE-DESIGN TO RADIUS BOTTOM	
D	98.01.21	0.125 FLAT WAS 0.067 FLAT	

RELEASED
98.01.21 DS



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 4160

0.063 # 00.04.05
BREAK ALL SHARP CORNERS 0.010 TO 0.020
MATERIAL: ASTM A36 STEEL 0.50 THICK
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
PART IS SYMMETRIC ABOUT CENTER-LINE
ALL DIMENSIONS ARE IN INCHES



CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>PART NAME</u>	<u>P.O. NUMBER</u>
40	D2591	Lug B41610	7025

S
00102101
MATERIAL: supplied by DART M1010B0500X03000M108336

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Shigi Walz
Shigi Walz

Vankleek Hill, September 5, 2008